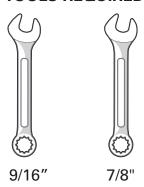


GEMINI® CASTER REPLACEMENT

PARTS LIST

Description	Part No.
Caster - 5" x 1-1/4" for Gemini Jr./Sr.	131020 or 131020B; 131030 or 131030B; 131031 or 131031B
Caster - 6" x 2" with brake for Gemini XL	130025

TOOLS REQUIRED



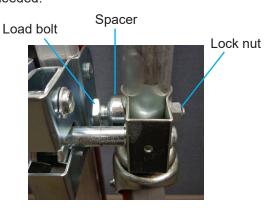
1

- a. When the cart is in the 2-wheel position, unlatch the upper handle and carefully rotate the handle so that it is parallel to the ground. Slide the handle through the pivot socket until the spreader rod is approximately 3" from the handle plates.
- b. Using the 7/8" and 9/16" wrenches, remove the lock nut, load bolt and spacer on the upper handle located just above the caster on one side. Remove the caster; keep all fasteners for reinstallation.



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- a. Slide the stem of one of the new casters into one of the open ends of the upper handle and securely fasten using the previously removed load bolt, spacer and lock nut.
- b. Repeat for the other side if needed.



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