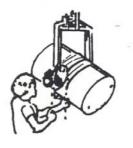
Overhead Drum Carrier / Tilter Operating Instructions



Model DCT-85

IMPORTANT

- 1. Please read all instructions THOROUGHLY before attempting to operate your new drum carrier / tilter.
- The model DCT-85 has a maximum capacity rating of 1,500 lbs (680 kilograms) with a full drum and 900 lbs. (408 kilograms) with a half-full drum. This product is intended for lifting and tilting drums of sized and type noted above. DO NOT exceed these ratings as the unsafe condition that may result could cause damage, excessive wear or make the product awkward to handle.
- When operating, loading, unloading or maintaining your drum carrier / tilter, always have good footing and a firm hold while using car and good judgment at all times. Keep hands, loose clothing, etc. clear and always from all moving parts. Never allow anyone to be below any part of a raised drum carrier / tilter or drum. Read operating instructions before operating.

OPERATING INSTRUCTIONS

- 1. Securely attach overhead hoisting hook to loop of drum carrier / tilter.
- 2. Ensure carrier / tilter saddle is in the horizontal position before loading or unloading drum.

- 3. Open carrier / tilter saddle completely.
- 4. Lock drum in place by cinching chain with ratchet tightener.
- 5. Ensure drum is in the vertical position for safe transport.
- To pour contents of drum: Pull on chain to rotate drum to angle required to pour contents. For best control of drum pouring angle, pay out one side of the chain loop while pulling in the other side.
- 7. After pouring, rotate drum back to vertical position for safe transportation.

CAUTION!

- DO NOT exceed rated weight capacity of 1,500 lbs (680 kilograms) with a full drum and 900 lbs (408 kilograms) with a half-full drum.
- ALWAYS transport drum in the vertical position.
- DO NOT allow drum to impact on floor ground, dumping station, etc for possible damage to drum and / or drum carrier / tilter

MAINTENANCE

- 1. Lubricate gear-train once a month with a high grade oil.
- 2. Oil saddle hinges, ratchet, pawl, chain and other moving parts periodically.
- 3. Periodically inspect all moving parts, framework and contact areas for signs of wear, fatigue or loosening. Tighten, adjust or replace parts as necessary to prevent failure and maintain proper function.

LIMITED WARRANTY

Vestil Manufacturing Corporation ("Vestil") warrants this product to be free of defects in material and workmanship during the warranty period. *Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.*

Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

What is an "original part"?

An original part is a part used to make the product as shipped to the warrantee.

What is a "proper request"?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the <u>Customer Invoice</u> that displays the shipping date; AND 2) a <u>written request</u> for warranty service including your name and phone number. Send requests by any of the following methods:

Mail	<u>Fax</u>	<u>Email</u>
Vestil Manufacturing Corporation	(260) 665-1339	sales@vestil.com
2999 North Wayne Street, PO Box 507	Phone	
Angola, IN 46703	(260) 665-7586	

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?

After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following *original* dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in *original* parts that wear under normal usage conditions ("wearing parts"): bearings, hoses, wheels, seals, brushes, batteries, and the battery charger.

How long is the warranty period?

The warranty period for original components is <u>90 days</u>. The warranty period begins on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. Vestil may extend the warranty period for products shipped from authorized distributors by *up to* 30 days to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

- 1. Labor;
- 2. Freight;
- 3. Occurrence of any of the following, which automatically voids the warranty:
 - Product misuse;
 - Negligent operation or repair;
 - Corrosion or use in corrosive environments;
 - Inadequate or improper maintenance;
 - Damage sustained during shipping;
 - Collisions or other incidental contacts causing damage to the product;
 - <u>Unauthorized modifications</u>: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

