



Bulk Truck Assembly

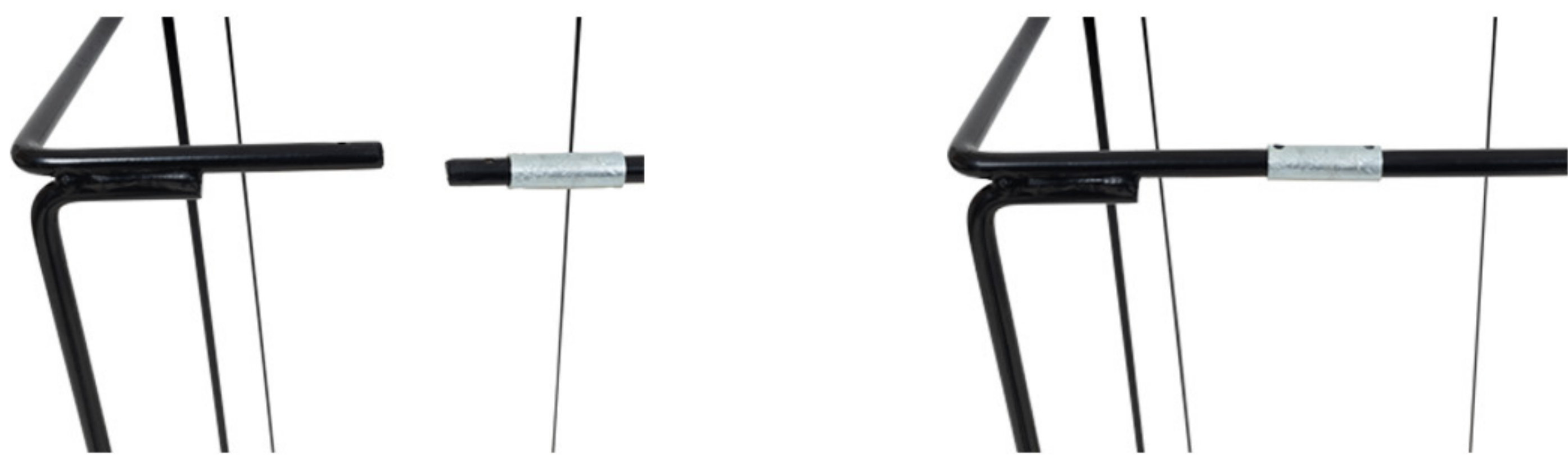
1. Place wooden base on the floor, wheels down.



2. Take the steel side frames and line up the ends with the predrilled holes on the base. Place them in fully, with the bends facing outside. Repeat with the remaining side frame and end frames.



3. Slide the four steel sleeves over the frame ends and join them together. Make sure the sleeve holes line up to the holes on the frame.



4. Push the four wire fasteners through the sleeve holes and the frame holes joining them together.



5. Bend the bottom portion that is sticking out with pliers to lock the fastener in place.



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Included in the box

Wood Base (caster and wheels included)	1
Steel Side Frames	2
Steel End Frames	2
Liner Bag	1

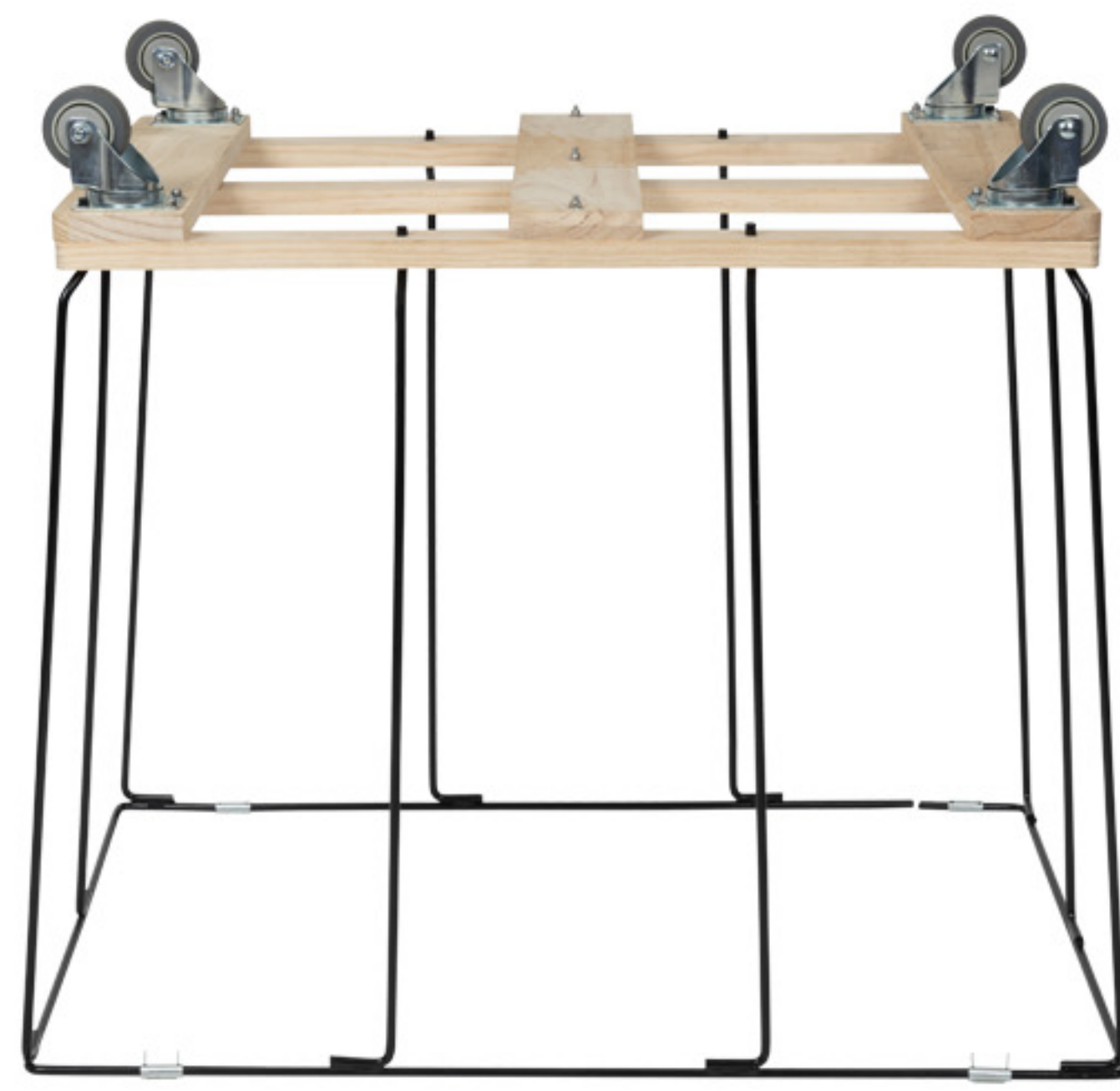
Hardware

Steel Sleeves	4
"U" Shaped Wire fasteners	4
Locking Washer nuts	10
Washer Driving Tool	1

Suggested tools

Pliers	Not Provided
Hammer	

6. Turn the cart upside down so the top of the frame is on the floor and the base and casters are upward.



7. Place a lock washer on one of the legs protruding through the wood base. Position the drive tool over the lock washer and tap with a hammer to push the washer down and lock it in place. Repeat for each leg.



8. Turn the cart back over so that it is resting on the casters. Unfold the liner bag and place it inside the cart frame. Fold the top of the liner bag over the steel top frame so that a row of grommets are on the outside and the inside of the cart and the velcro straps line up with the legs. Once positioned, secure the liner to the vertical legs using the Velcro straps and clip all the grommets.

